



CCW-559

EPOXY METAL PRIMER (TWO-PART)

DESCRIPTION

A two component, epoxy-urethane primer modified with adhesion promoters. CCW-559 is used as an adhesion promoting primer when applying one or two-part polyurethane coatings onto most metallic surfaces. Surfaces must be clean, dry and free of all oxidation or corrosion. Abrade stainless steel flashing to provide a texture prior to applying the CCW-559 primer.

Mixing instructions: CCW-559 is packaged in pre-measured kits containing the proper amount of PART A and PART B. Mix all of PART A with PART B and stir until thoroughly blended. Allow the mixed compound to stand for 15 minutes, minimum. This time, is known as induction time and is critical and must be observed.

Application: Apply with a brush or roller at a rate of 250 square feet per gallon. Avoid puddling or ponding of the primer. Allow primer to dry 1 hour minimum, 8 hours maximum at 75° F prior to further coating application.

DANGER

Extremely flammable liquid and vapors. Vapors may cause flash fire. Use only with adequate ventilation and avoid breathing of the vapors. Avoid contact with the eyes and skin. Avoid ingestion. Workers should wear approved breathing apparatus, protective clothing and eye protection. *Refer to MSDS before use for important safety information.*

TECHNICAL DATA

PROPERTY	RESULTS
Mixing Ratio	1:1 by volume
Pot Life	8 hrs @ 75° F, 50% RH
Solids Content	15%
Flash Point (Mixed)	21° F
Tack Free	45 min. @ 75° F, 50% RH

LIMITED WARRANTY

CARLISLE COATINGS & WATERPROOFING INCORPORATED (CARLISLE) warrants this product to be free of defects in workmanship and materials only at the time of shipment from our factory. If any CARLISLE materials prove to contain manufacturing defects that substantially effect their performance, CARLISLE will, at its option, replace the materials or refund its purchase price.

This limited warranty is the only warranty extended by CARLISLE with respect to its materials. There are no other warranties, including the implied warranties of merchantability and fitness for a particular purpose. CARLISLE specifically disclaims liability for any incidental, consequential, or other damages, including but not limited to, loss of profits or damages to a structure or its contents, arising under any theory of law whatsoever.

The dollar value of CARLISLE's liability and buyer's remedy under this limited warranty shall not exceed the purchase price of the CARLISLE material in question.